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PENTA DI Publ. nr. 2120 Dec.. MD 2 WORKSHOP MANUAL DIESEL ENGINES AB VOLVO PENTA Compliments of the Privateer 26 Boatowners Association www.Privateer26.org WORKSHOP MANUAL DI, MDI, D2, MD2. VOLVO PENTA FOREWORD This Service Manual concerns Volvo Penta engines Of the DI, MDI, m and MD2 types.

~~Volvo MD1, D1, MD2, D2 Workshop Manual~~

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The following workshop and repair manual concerns Volvo Penta Diesel Engine of the D1, MD1, D2 and MD2 types. Engine with type designations D1 and MD1 are one-cylinder, four-stroke diesel engines with overhead valves which total capacity is 445cc.

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Page 9 Strength classes ® workshop manual: Loctite 574, Silicone GE RTV1473W, Permatex ® No. 3, Volvo Penta 1161099- Screws and nuts are sub-divided into different 5, Permatex ® No 77. Old sealant can be removed strength classes. Classification is indicated by using denatured alcohol in all cases.

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startup Volvo penta md2b VOLVO PENTA MD1B MD2B MD3B MARINE DIESEL WORKSHOP MANUAL Swapping a piston and cylinder head

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DPS-A Lower Gearcase Service Chart (A) Volvo Penta Thread Locking Fluid 1161053 (B) NO Gasket Sealing Compound required (C) Volvo Penta Propeller Shaft Grease 828250 (D) Volvo Penta GL5 Synthetic Gear Lubricant, 75W90 15-20 ft. Lb. (20-28 N•m) 96-110 ft. Lb.

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