

## Quick Response Manufacturing A Companywide Approach To Reducing Lead Times By Rajan Suri 1998 06 22

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[QRM advocates a companywide focus on short lead times that include quick response to demand for existing products as well as new product and design changes. This combination has led to the implementation of QRM in many high-mix, low-volume companies.](#)

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[Quick Response Manufacturing \(QRM\) is a companywide strategy that pursues the reduction of lead-time in all aspects of a company's operations while simultaneously reducing costs and improving quality.](#)

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[The concept of Quick Response Manufacturing \(QRM\) was first developed in the late 1980s by Rajan Suri, at the time professor of Industrial and Systems Engineering at the University of Wisconsin-Madison. Combining growing academic research in Time-based Competition \(TBC\) with his own observations from various lead time reduction projects, Suri conceived QRM as a concept espousing a relentless emphasis on lead time reduction that has a long-term impact on every aspect of the company.](#)

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[Quick Response Manufacturing \(QRM\) is a companywide strategy for lead time reduction throughout the enterprise, and is particularly suited to companies making high-mix, low-volume or custom products. Using QRM, such companies have reduced their lead times by as much as 80-90%.](#)

[Quick Response Manufacturing \(QRM\)](#)

[I developed Quick Response Manufacturing, a companywide strategy for reducing lead times. QRM reduces both external and internal lead times throughout an organization. Reducing external lead times means rapidly designing and manufacturing products for specific customer needs.](#)

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[To take advantage of this, I developed Quick Response Manufacturing. QRM reduces both external and internal lead times throughout an enterprise. Reducing external lead times means rapidly designing and manufacturing products for specific customer needs.](#)

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[QRM is a manufacturing strategy that focuses on speed throughout the manufacturing process. All efforts are focused on lead-time reduction. Unlike other lean manufacturing clones, QRM distinguishes itself with some unique approaches.](#)

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[CRC Press. https://doi.org/10.4324/9780367804909. COPY. ABSTRACT. Developed by the author and now being employed by a number of businesses, Quick Response Manufacturing \(QRM\) is an expansion of time-based competition, aimed at a single target with the goal of reducing lead times. The key difference between QRM and other time-based programs is that QRM covers an entire organization, from the shop floor to the office, to sales and beyond.](#)

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[Quick Response Manufacturing builds on the principles of cellular manufacturing, an approach that breaks down the manufacturing process into individual "cells" or stations that are responsible for a certain task or set of related tasks. The QRM approach takes this further.](#)

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[appreciate the power and potential of quick response manufacturing. References 1. Suri R, Quick Response Manufacturing: A Companywide Approach to Lead Time Reduction , Productivity Press, 1998 2. Suri R 2010, It's About Time: The Competitive Advantage of Quick Response Manufacturing , Productivity Press, 2010 3. Moe B, On-Demand: The Next ...](#)

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[Quick Response Manufacturing \(QRM\) is a companywide strategy for lead time reduction throughout the enterprise. Using QRM, companies have reduced their lead times by 80-90%. As a result, these companies have not only seen large increases in market share, but also experienced 15-20% cost reduction and huge quality improvement.](#)

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[The Center for Quick Response Manufacturing \(QRM\) website defines QRM as a companywide strategy to reduce lead times across an enterprise. The Alexandria Industries QRM journey began around 2002 when Tom Schabel attended a QRM seminar and decided the company may benefit from implementing this time-based strategy.](#)

[Quick Response Manufacturing \(QRM\)](#)

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