

## Operations Management Heizer Render Solution Manual

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How to improve setups (from Figure 16.4 in Heizer/Render text). Step 1: Separate setup into preparation and actual setup, doing as much as possible while the machine/process is operating. Step 2: Move material closer and improve material handling Step 3: Standardize and improve tooling Step 4: Use one-touch system to eliminate adjustments Step 5: Train operators and standardize work procedures

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