

## Daytona 675 Manual

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Follow the procedure detailed in section 3 of the Daytona 675 service manual. Ensure the springs are installed with the close wound, colour coded end of the springs facing downwards, towards the piston. 2. The Race Kit camshafts should be assembled in the same manner as the standard camshafts.

## 2013 Daytona Race Kit Manual H Series Issue 1

1. Remove the existing cylinder head gasket in line with the procedures detailed in the Daytona 675 service manual. 2. Position a piece of solder (with a diameter approximately 1.3 mm) on the four squish surfaces of each piston.

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