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Richards conversion to a manual transmission meant that a significant increase in thrust load would be created because of the clutch action. We decided to

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modify the block to use an additional thrust washer which would help disperse this additional load. We did this on our line boring machine as can be ...

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& 250 Saloon Service
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Illustrated, 12 Jan. 2009
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Ltd (Author) 4.2 out of
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A manual transmission, with or without an overdrive unit usable with the top gear, became available on British 2.5 V8 saloon in February 1967 and on export versions the following month. Cars optioned with the overdrive had the

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drive ratio . Daimler
V8-250. V8-250.

Produced from October
1967 to 1969, the
V8-250 was a minor
face-lift and re-naming
of the 2.5 V8 saloon and
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The manual transmission really made the most of the V8 and some road tests had this Daimler almost as lively as a 3.4 (0-60mph 11.1 secs). In contrast when left in D2 the auto was considerably more sluggish than working the  box as a semi auto but all cruise like a

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around 18-20mpg
although some owners
claim to have achieved
24mpg on a leisurely
run: impressive for a ...

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