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principal alloying element. As a general definition, a steel is an alloy of iron, carbon (under 2% C), and other alloying elements that is capable of being hot and/or cold deformed into various shapes. A cast iron, on the other hand, is an alloy of iron, carbon (over 2% C), and other elements and is not normally capable of being hot and/or cold deformed. A cast iron is used in its cast form.

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