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**Lathe** Cincinnati Milicron / Siemens

Acramatic Rack a2100 3-424-2126a

Repaired by ERD with 3 Year

Warranty. Cincinnati Dart 500 (1998)

A2100 Control Touch 2100 CNC

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2100, Got Machinery, Altman  
Machinery Nouveau 10x20 Set Up  
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PROGRAMMING NOTES Chapter 1

11 G4 Code Dwell Programmable

dwell provides the capability to delay



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**Manual** program execution for a specific period. Dwell is programmed using a G4 code with either a F or S word. The S word is used to specify a dwell period in spindle revolutions. The F word is used to specify a dwell period in seconds. A block containing a dwell code cannot contain ...

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## Programming Manual

End Of Program, Acramatic 2100 Cincinnati. M30 on this control will end the program and put the tool away. M2 ends a program and returns to the beginning. Unlike standard where it ends the program but does not reset (it just sits there laughing at you) If you

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Manual M2 T5. At the end of your program it will pick up tool 5 ready for next ...

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