

**21r Engine Manual**

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**20R, 21R, 22R engines**

Page 37 EG1-3 ENGINE - ENGINE MECHANICAL The 22R-E engine is in-line 4-cylinder engine with the cylinders numbered 1-2-3-4 from the front. The crankshaft is supported by 5 bearings inside the crankcase. These bearing are made of kelmet. The crankshaft is integrated with 4 weights which are cast with it for balance. Oil holes are made in the center of the crankshaft to supply ...

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The Toyota R family was a series of inline-four gasoline automobile engines. Designed for longitudinal placement in such vehicles as the Celica and Hilux and in production from 1953 through 1997, usage faded out as many of Toyota's mainstream models moved to front-wheel drive. Overhead cam (OHC) versions featured a chain-driven camshaft. History of the R family R. 1953 Toyota R engine. The 1.5 ...

**Toyota R engine - Wikipedia**

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The Toyota 22R is a 2.4 L (2,366 cc, 144.38 cu-in) straight-four 4-stroke natural aspirated gasoline engine from Toyota R-family. The engine was manufactured by Toyota Motor Corporation since 1981 to 1995. The 22R engine features a cast-iron block and aluminum cylinder head with the single overhead camshaft (SOHC) and two valves per cylinder (8 in total).

**Toyota 22R (2.4 L) carburetor engine: review and specs** ...

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